

**“ALLURE” LLC**



*Allure*

*Vestra salus - nostra salus*

**Wheel Tempering Machine**

**Allure WTM**

**PASSPORT**

## 1. GENERAL INFORMATION AND APPOINTMENT

The equipment is intended for tempering chocolate mass from the original non-tempered chocolate. It is applied at the enterprises of confectionery production.

The main detachable equipment components are:

- tank (bath) made of food grade stainless steel with a control panel;
- the tempering wheel with an electric drive.

The operating parameters for tempering are set and controlled using the control panel.

The equipment is performed in various configurations:

- with a different bath volume,
- with various electronic controls,
- Separately tempering bath..

An example of the appearance of the equipment



## 2 MAIN TECHNICAL SPECIFICATIONS

### 2.1 Main characteristics

<b>Temper Machine / Model Parameters</b>	<b>WTM20</b>		
Load, kg	20		
Power supply	230V : 50/60Hz		
Maximum power consumption of the bath, kW	0,8		
Current No More Than, Amps	3,6/3,2		
Maximum power consumption of a wheel, kW	0,2		
Current No More Than, Amps	0,9/0,7		
Max. wheel revolutions at 50 Hz, rpm	120		
Dimensions of the machine with the wheel / package, not more, mm	h460*550*470/ h480*570*490		
Weight of the machine with a net / gross wheel, not more than, kg	15/25		

### 2.2 Product designation:

Wheel Tempering Machine (WTM): T-M-W-VxF-Hz-X

Where "T" is one symbol, letters from A to Z, denotes the type of equipment: "T" is the Wheel tempering machine, "B" is the tempering bath.

Where "M" - no more than 2 characters (numbers from 0 to 9), denoting the maximum load of raw materials kg,

"W" - no more than 3 characters (digits from 0 to 9, and / or the symbol ",") denoting the maximum power consumption, kW,

"VxF" - no more than 3 characters (digits from 0 to 9) denoting the single-phase supply voltage, V,

"Hz" - no more than 2 characters (numbers from 0 to 9), denoting the frequency of Hz,

X - the letters from A to Z, denoting the design of the product: "M" - programmable microcontroller or "K" - temperature controller.

### **3 COMPLETENESS**

The equipment package includes:

- equipment;
- Passport and Instruction Manual - 1 pc;
- Note: the completeness of the equipment delivery can be changed in accordance with the Delivery Agreement.

### **4 SAFETY REQUIREMENTS**

4.1 The equipment complies with the requirements of GOST 12.2.124, GOST 24885, GOST R IEC 60204-1, GOST R 51317.6.2, GOST R 51317.6.4.

### **5 RULES OF OPERATION**

The equipment should be operated in accordance with the requirements of the Operating Instructions for each equipment.

### **6 TRANSPORT AND STORAGE RULES**

6.1 The equipment can be transported by any type of transport, in accordance with the rules for the carriage of goods established for these types of transport.

6.2 Equipment should be stored in warehouses or on sheds.

6.3 Conditions of transportation and storage of equipment in terms of the impact of environmental climatic factors - GOST 15150, conditions of transportation and storage in terms of mechanical factors - according to the requirements of GOST 23170.

### **7 DISPOSAL INFORMATION**

7.1 Equipment must be disposed of after the decision is made about the impossibility of its further operation.

7.2 The persons responsible for the disposal must ensure that the equipment recycling process complies with the requirements of this standard.

7.3 Disposal of equipment should be done in a way that excludes the possibility of its restoration and further operation.

## **8. MANUFACTURER'S GUARANTEES**

8.1. The seller sells the equipment to the Buyer in accordance with the manufacturer's declared passport characteristics.

8.2. The seller guarantees the operation of the equipment with the manufacturer's specifications, subject to the rules of operation.

8.3. The warranty period for the supplied equipment is 12 months.

8.4. The seller provides a guarantee for all identified factory defects, provided that the equipment will be used in accordance with the instruction manual.

8.5. The warranty does not cover accessories:

- with natural aging;
- Operated with overload;
- used for other purposes;
- subjected to unauthorized opening or disassembly (if the possibility of opening is not specified in the instruction manual);
- used in violation of operating conditions;
- with mechanical breakdowns;
- the design of which has been amended.

8.6. The out-of-order equipment (unit / component) is subject to mandatory return to the Seller. When returning, you must provide the following documents:

- A claim with a list of alleged defects;
- A copy of the delivery note or transport document for which the equipment was released to the buyer.

In the absence of one of the documents, the Supplier has the right to refuse warranty of the product.

8.7. In the event of failure of the equipment during the warranty period and in the presence of all documents under item 8.6, the Seller undertakes to make an examination of the equipment. If the factory defects are identified and the case is recognized as a warranty, the Seller repairs or replaces the equipment.

**TRANSPORTATION COSTS ARE NOT INCLUDED IN THE WARRANTY OBLIGATIONS.**

## 9 ACCEPTANCE CERTIFICATE

The WTM \_\_\_\_\_ Serial № \_\_\_\_\_,

Release date \_\_\_\_\_ .

« \_\_\_\_ » \_\_\_\_\_ 20 19 is recognized as fit and authorized for use.

stamp

Date \_\_\_\_\_

Specialist of technical control \_\_\_\_\_

(Signature)

(Full Name)

Date of shipment \_\_\_\_\_

Responsible person \_\_\_\_\_

(Signature)

(Full Name)

stamp

## 10 OPERATING INFORMATION

The WTM \_\_\_\_\_ Serial № \_\_\_\_\_,

Release date \_\_\_\_\_ .

The WTM is put into operation at «» \_\_\_\_\_ 2019

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(Company name)

Responsible person \_\_\_\_\_

(Signature)

(Full Name)

stamp

## 11 MOVEMENT OF THE PRODUCT WHEN OPERATING

Date of installation	Place of installation	date of disassembly	Работа		Reason for dismantling	Signature of the person responsible for the installation (removal) of the seal
			Since the beginning of operation	After the last repair		

## 12 MAINTENANCE AND REPAIR MAINTENANCE

Date	Malfunction	Type of works performed	Position, name of the performer